

Work Order ID 52305

Page 1

Tuesday, September 22, 2009 2:32:59 PM

Item ID: D2739

Accept



Setup Start



Revision ID: D

Stop



Item Name: 350 I Beam

Start Date: 9/23/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: CL W

Date: 09/09/24 Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2739	Rev D

100

0.00



Skidtubes

Skidtubes

Memo

0.00

1-Cut D2600-5 to length as per Dwg D2739. □2-Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739 □3-Use uni-bit to open holes to finish size as per Dwg D2739. □4-Bevel Fwd end of extrusion and Deburr holes and ends. □5-Dburr

10X

Q

WEB 09-09-28

110

0.00



QC5- Inspect part completeness to step on W/O

→ S 09/09/28

QC

0.00

Quality Control

X6

Q

120

0.00



Chemical Conversion Coat per QSI005 4.1

Memo

0.00

HandFinish

10X

Q

WEB 09-09-28

Hand Finishing

Work Order ID 52305

Page 2

Tuesday, September 22, 2009 2:32:59 PM

Item ID: D2739

Accept



Setup Start



Revision ID: D

Stop



Item Name: 350 I Beam

Start Date: 9/23/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

DP

0.00

(10)

9-9-28

140



Packaging

Packaging

Identify as per dwg & Stock Location: L-6-

0.00

L-6-

0.00

10 Ø - A/wm 9-9-28

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/09/29 JJ

PL 09-9-28

Picklist Print

Page 1

Tuesday, September 22, 2009 2:32:59 PM

Work Order ID: 52305



Parent Item: D2739RevD



Parent Item Name: 350 I Beam

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2600-5-108RevD1 		Manufactured		No		100	Each	268.0000	10.0000 			

Extrusion 'I Beam' thin

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	268	
29985	1	
38589	19	
47814	248	

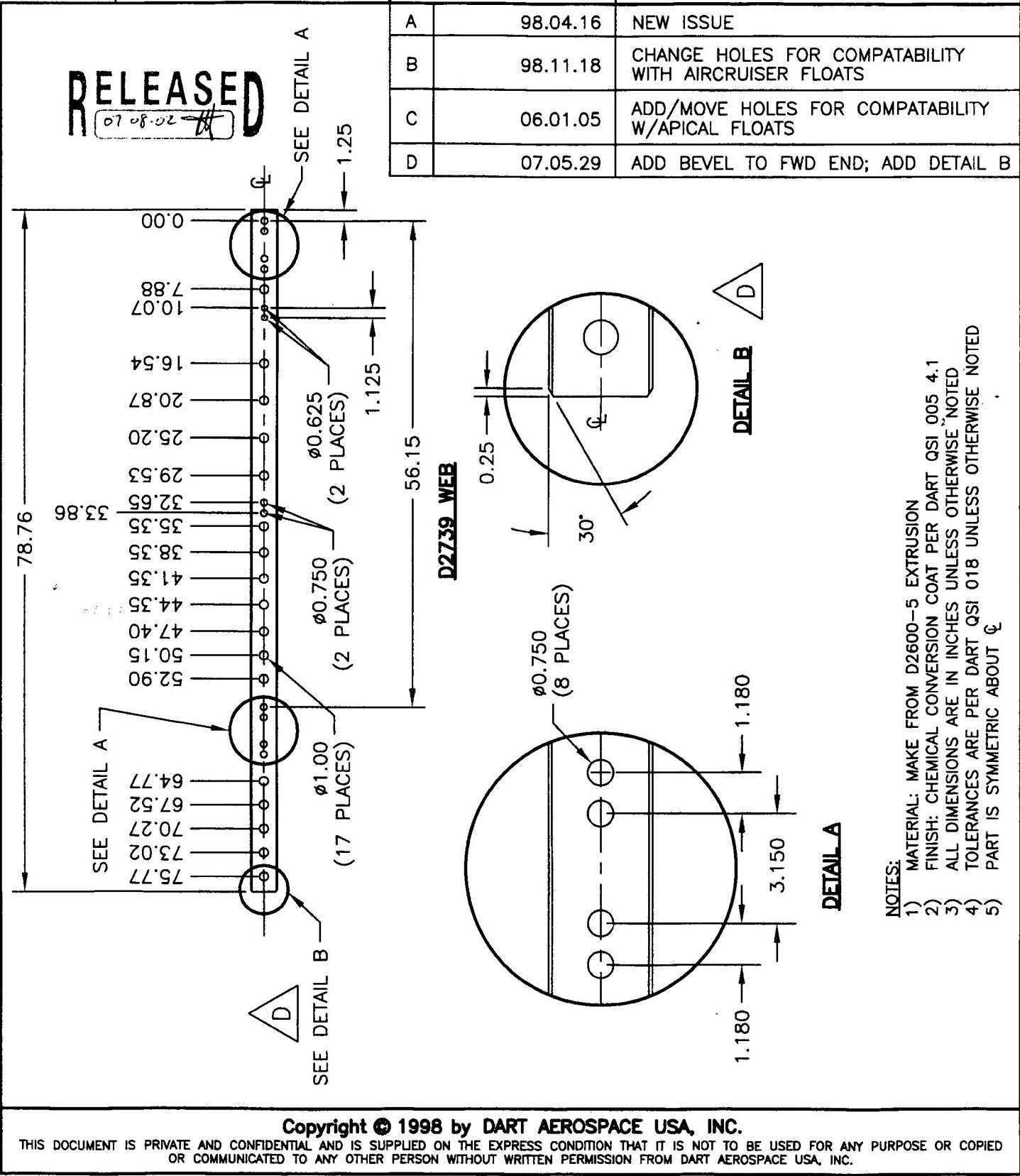
1QX

MB 09-09-28

✓

DARTW10: 52305
CZ09/09/28**RELEASED**
05.08.02

DESIGN <i>PH</i>	DRAWN BY <i>CB</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>PH</i>	APPROVED <i>JH</i>	DRAWING NO. D2739
DATE 07.05.29		TITLE WEB
		SCALE 1:15
A	98.04.16	NEW ISSUE
B	98.11.18	CHANGE HOLES FOR COMPATABILITY WITH AIRCRUISER FLOATS
C	06.01.05	ADD/MOVE HOLES FOR COMPATABILITY W/APICAL FLOATS
D	07.05.29	ADD BEVEL TO FWD END; ADD DETAIL B



Copyright © 1998 by DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.